Thermodynamics of isotopic mixtures of syndiotactic poly(methyl methacrylate) from small-angle neutron scattering

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Mixtures of high-molecular-weight hydrogenous, syndiotactic poly(methyl methacrylate) with two lower-molecular-weight deutero poly(methyl methacrylate)s have been investigated over a range of temperatures and compositions using small-angle neutron scattering. Effective interaction parameters have been obtained which have been used to estimate the Flory-Huggins interaction parameter. Spinodal temperatures have been defined from the temperature dependence of these effective interaction parameters and other parameters of the mixtures. The conclusion is that these isotopic mixtures are incompatible at ambient temperatures and have an upper critical solution temperature. The influence of local stereochemistry on the polymer configuration is evident in the scattering cross-section variation with scattering vector. This variation is compared with the scattering obtained from Monte Carlo rotational isomeric state calculations.

(Keywords: polymer mixtures; interaction parameters; molecular configuration)

intense experimental activity for some 15 years¹⁻³, the observation of a positive value of χ_{FH} (i.e. unfavourable
number of quotame for which astensive thermodynamic for mixing) between deutero and hydrogenous isome number of systems for which extensive thermodynamic for mixing) between deutero and hydrogenous isomers is equal to equal the indicate of the same polymer. This is a manifestation of information is available is still limited. In part this is due the same polymer. This is a mannesiation of the same polymer. to the difficulty of obtaining such fundamental data the isotopically driven phase segregation predicted
theoretically by Buckingham and Hentschel⁹ on the basis as the enthalpy of mixing for high-molecular-weight theoretically by Buckingham and Hentschel 9 on the basis
of larger molar volume anticipated for $C^{-2}H$ bonds based polymers. Furthermore, it is well known that a rigorous of larger molar volume anticipated for C -2H bonds based on the zero point oscillations of C ⁻²H and C ⁻²H bonds. description of a polymer blend requires the use of $\frac{0 \text{ n the zero point oscillations of } C - H \text{ and } C - H \text{ bounds.}}{1 \text{ n addition to determining the bulk miscibility of}}$ equation of state theories and these theories require many in addition to determining the bulk miscibility of polymer blends, χ_{FH} also has a role in determining the additional parameters that are often difficult to obtain⁴.

Despite the fact that the Flory-Huggins theory is *not* Despite the fact that the Flory–Fluggins theory is not
sufficiently general to describe completely the phase composition of a binary polymer mixture, in the absence
of specific surface interactions, are: (1) the difference behaviour of polymer blends (notably it fails to predict of specific surface interactions, are: (1) the difference in surface tension between the two components; (2) the the existence of lower critical solution temperatures), surface tension between the two components; (2) the narrowing magnitude and sign of χ_{FH} ; and (3) the bare surface energy nonetheless the theory can provide the approximate location of phase boundaries (associated with upper
critical solution temperatures) if the temperature the first two are of greatest influence and Jones and
 $V_{\text{resm} = 10 \text{ h}$ have augusted that in earthin circumstances. critical solution temperatures) if the temperature $Kramer^{10}$ have suggested that in certain circumstances, dependence of χ_{FH} is known. De Gennes⁵ has discussed it is a which is the most important of all the three the location of phase boundaries and the value of χ_{FH} in relation to these boundaries and the value of χ_{FH} parameters. We have been investigating the surface in relation to these boundaries. The applicability composition in mixtures of hydrogenous and deuterated

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INTRODUCTION demonstrated by the experiments of Bates and Wignall⁶
Although galument blands, house has the focus of and others^{7,8}. A notable feature of this work was the Although polymer blends have been the focus of and others \cdot . A notable feature of this work was the intense encomparished estimity for some 15 years $\frac{15}{2}$ the observation of a positive value of χ_{FH} (i.e. unfav

near surface depth profile in polymer mixtures¹⁰. It is Recourse is usually made to evaluating the Flory-
Huggins interaction parameter of the polymer blend, χ_{FH} .
Assumed the motivation for the experiments the experiments discussed here. Factors which determine the surface of the polymer-air interface. Of these three components, it is χ_{FH} which is the most important of all the three composition in mixtures of hydrogenous and deuterated of this relatively straightforward approach has been poly(methyl methacrylate), where the molecular weight of the hydrogenous polymer was fixed at a high value * To whom correspondence should be addressed (-10^6) and that of the deuterated polymer varied¹¹. We

report here the use of small-angle neutron scattering with $g_D(R_{pi},Q)$ being the Debye equations describing the (SANS) to determine molecular parameters of two of variation of scattered intensity with scattering vector Q (SANS) to determine molecular parameters of two of the value of χ_{FH} and its temperature variation. gyration R_{gi} :

Interaction parameter $O = (4\pi/\lambda) \sin \theta$

Application of the Flory-Huggins lattice theory to a binary polymer mixture results in the following where λ is the radiation wavelength and 2θ is the expression for the Gibbs free energy of mixing ΛG : scattering angle. expression for the Gibbs free energy of mixing, ΔG_m :

$$
\frac{\Delta G_{\rm m}}{RT} = \frac{\phi}{N_{\rm A}} \ln \phi + \frac{(1-\phi)}{N_{\rm B}} \ln(1-\phi) + \phi(1-\phi)\chi_{\rm FH} \tag{1}
$$

where ϕ is the volume fraction of polymer A which has $\frac{Q}{D}$, $g_D(x_g;\ Q)$ = 1 and thus S -1(0)= (0.40_m/0 ϕ , $T_{\text{r,p}}$ (ref. a degree of polymerization N_A , polymer B has a degree a degree of polymerization N_A , polymer B has a degree
of polymerization N_B and all other symbols have their mixture the value of $\frac{d\Sigma}{d\Omega}(0)$ is infinite. In the region where
usual meaning. The binodal or co-existe usual meaning. The binodal or co-existence curve is $d\Omega$
defined by $(\partial \Delta G_m/\partial \phi)_{T,n} = 0$ and the spinodal curve by Q is small, more particularly for the range $Q \le R_{gi}^{-1}$, then defined by $(\partial \Delta G_m/\partial \phi)_{T,p} = 0$ and the spinodal curve by Q is small, more particularly for the range $Q \le R_{\mathbf{g}1}^{-1}$, then $(\partial^2 \Delta G_m / \partial \phi^2)_{T,p} = 0$; thus at the spinodal boundary we $(2 \Delta G_m / \partial \phi^2)_{T,p} = 0$; thus at the spinodal boundary we have: $g_D(R_{gi}, Q) = 1 - \frac{Z - gI}{2}$ (7)

$$
\chi_{\rm s} = \frac{1}{2N_{\rm A}\phi} + \frac{1}{2N_{\rm B}(1-\phi)}
$$
 (2)
Equation (7) forms the basis for dete

where χ_s is the value of the interaction parameter for the

The original Flory-Huggins definition of χ_{FH} has been we can define a correlation length, χ_{FH} functions in the mixture as: the subject of much adjustment in recent years. There have been discussions of the dependence of χ_{FH} on temperature, composition, molecular weight and, where SANS has been used, on scattering vector, Q (ref. 12). An exhaustive consideration of such dependences (except Q then we obtain: dependence) has been published by Muthukumar¹³ and efforts at experimental investigation of these predictions have been made by Bates *et al.*¹⁴. To incorporate the possibility of a molecular weight and composition dependence of χ_{FH} in equation (1), the last term is then ξ approaches a value of infinity. Where $OR_{\alpha} > 1$ replaced by F and the effective interaction parameter then $\tilde{\gamma}$ has a negligible influence on $S(\tilde{O})$ and we anticipate; $\tilde{\chi} = -\frac{1}{2}(\partial^2 \Gamma/\partial \phi^2)$. Only when there is no dependence of χ_{FH} on molecular weight or composition does $\tilde{\chi} = \chi_{FH}$. Muthukumar¹³ has shown that monomer density fluctuations in the mixture lead to corrections to the extent to which the scattering law is 'sampled' by the original Flory–Huggins theory and a shift in the locus original Flory-Huggins theory and a shift in the locus range of Q available in the small-angle diffractometer. In of the coexistence curve. The resultant expression for $\tilde{\gamma}$ represents $\tilde{\gamma}$ is a negligible and $S($ of the coexistence curve. The resultant expression for χ principle, χ , R_{gD} , R_{gH} and $S(0)$ could be obtained using is complex but contains both molecular weight and equation (A) As long as the Guinier condit is complex but contains both molecular weight and equation (4). As long as the Guinier condition ($Q \le R_{\rm g1}^{-1}$) composition dependence. SANS on polymer mixtures is fulfilled then equation (0) can be used to extract val composition dependence. SANS on polymer mixtures is fulfilled then equation (9) can be used to extract values
provides values of $\tilde{\chi}$.

The coherent scattering cross-section $(d\Sigma/d\Omega)$ obtained influence in this region of the scattering vector. from the intensity of neutrons scattered from a mixture of deuterated and hydrogenous polymers is given by¹⁵:

$$
\frac{d\Sigma}{d\Omega}(Q) = K(\rho_D - \rho_H)^2 S(Q)
$$
 (3)

(e.g. incident intensity neutrons $cm^{-2} s^{-1}$, cross-sectional anionic polymerization of the purified monomers in
area of beam and the sample thickness amongst others), tetrahydrofuran solution at 195 K using 9-fluorenyllithium and ρ_i is the scattering length density for the deuterated (subscript D) or hydrogenous (subscript H) polymers. An

$$
S(Q)^{-1} = \frac{1}{N_{\rm D}\phi g_{\rm D}(R_{\rm gD}, Q)} + \frac{1}{N_{\rm H}(1-\phi)g_{\rm D}(R_{\rm gH}, Q)} - 2\tilde{\chi}
$$
(4)

these *asymmetric* blends; a special focus of interest was for a single Gaussian polymer molecule with radius of

$$
g_{\rm D}(R_{\rm gi}, Q) = (2/u^2)(\exp(-u) + u - 1) \tag{5}
$$

THEORY
$$
u = Q^2 R_{ai}^2 \tag{6}
$$

$$
Q = (4\pi/\lambda) \sin \theta
$$

Depending on the value of *Q vis à vis* R_{oi}^{-1} , different limiting forms of equation (5) are obtained and may be used to obtain useful expressions for *S(Q)*. Hence, when $Q = 0$, $g_D(R_{gi}, Q) = 1$ and thus $S^{-1}(0) = (\partial^2 \Delta G_m / \partial \phi^2)_{T,p}$ (ref.

$$
g_{\rm D}(R_{\rm gi}, Q) = 1 - \frac{Q^2 R_{\rm gi}^2}{3} \tag{7}
$$

Equation (7) forms the basis for determining the radius
of gyration of polymers in bulk. If the polymer molecule polymer mixture at the spinodal.

The original Flory–Huggins definition of x has been we can define a correlation length, ξ , for the composition

The original Flory–Huggins definition of x has been

$$
\xi = \frac{a_i}{6} \left[\phi (1 - \phi)(\chi_s - \tilde{\chi}) \right]^{-1/2} \tag{8}
$$

$$
S(Q) = \frac{1}{2(\chi_s - \tilde{\chi})(1 + Q^2 \xi^2)}
$$
(9)

and we note from equation (8) that as $\tilde{\chi}$ approaches χ_s

$$
S(Q) \approx \phi(1 - \phi)(12/(Q^2 a_i^2))
$$
 (10)

The use of equations (4) , (9) and (10) depends on the of ξ and χ . Equation (10) may be used to obtain values *SANS* **of** a_i, the statistical step length, but some caution may need to be exercised since step offects may also have an need to be exercised since steric effects may also have an

EXPERIMENTAL

$P_{\textit{olymers}}$

Deuterated and hydrogenous poly(methyl methacrylate) where K is a factor containing instrumental parameters (DPMMA and HPMMA, respectively) were prepared by μ is a incident intensity particles cm⁻² s⁻¹ cross soctional (DPMMA and HPMMA, respectively) were prepared by as initiator. After termination by addition of degassed methanol, the polymers were isolated by precipitation in expression for the scattering law, $S(Q)$, has been provided hot hexane, filtered off, washed and dried under vacuum
by de Gennes using the random-phase approximation:
 $\frac{1}{2}$ at 212 K for 1 week. Molecular weights was d at 313 K for 1 week. Molecular weights were determined by size-exclusion chromatography using chloroform as the eluting solvent, 13 C n.m.r. was used to obtain the tacticity and the glass transition temperatures (T_e) were

obtained from differential scanning calorimetry. Details thermogravimetric analyses showed there was no weight of the three polymers used here are given in *Table 1*.

'base' polymer for all the mixtures. Three mixtures of scattering vector range accessible was $\sim 0.01 \leq Q \leq 0.2 \text{ Å}^{-1}$.
each of the DPMMA polymers were made with the All the scattered intensities recorded were radiall HPMMA, the range of volume fractions of the DPMMA isotropic about the incident beam direction and were being between 0.1 and 0.49. Precise details and sample corrected for transmission and thickness before subtraction codings are given in *Table 2*. Each mixture was prepared by dissolving deuterated and hydrogenous polymer in the desired proportions in toluene such that the total HPMMA. The corrected intensities were placed on an polymer concentration was \sim 5 wt%. The polymer was absolute scale by calibrating the instrument using a blend precipitated in chilled methanol and dried under vacuum of deuteropolystyrene and hydrogenous polystyrenes for 1 week at 313 K. Clear bubble-free plaques, 1 mm with matched molecular weights and for which the thick and 12 mm in diameter, were prepared by molecular weights and mixture composition are known
compression moulding at 453 K under vacuum. Each accurately. The molecular weight of this calibrant mixture compression moulding at 453 K under vacuum. Each accurately. The molecular weight of this calibrant mixture plaque was then mounted between quartz windows in (71.1×10^3) is sufficiently low that the isotopically drive cylindrical brass cells which were mounted in a heated phase boundary is at a much lower temperature than cell-holder on the small-angle diffractometer, LOQ, on ambient⁶. The background scattering for this calibrant the ISIS pulsed neutron source at the Rutherford-Appleton mixture was obtained using a random copolymer Laboratory, Chilton, Oxfordshire, UK. of hydrogenous and deuterated styrene of the same

Scattered neutron intensities were collected for composition and molecular weight as the calibrant samples for selected temperatures in the range mixture. all samples for selected temperatures in the range $408 K \leq T \leq 473 K$; in this temperature range separate

Polymer	М., $(g \text{ mol}^{-1} \times 10^3)$	$\bar{M}_{\omega}/\bar{M}_{\star}$	т, (K)	Syndiotactic (%)
HPMMA	994.0	1.26	403.6	76
DPMMA420	417.0	1.26	397.6	74
DPMMA25	25.4	1.14	376.7	76

loss due to degradation. For the purpose of subtracting the background, scattered intensities were recorded for *Small-angle neutron scattering* pure HPMMA and pure DPMMA420. The range of The high-molecular-weight HPMMA was used as the neutron wavelengths used was $0.5 \le \lambda \le 12 \text{ Å}$ and the the mixtures. Three mixtures of scattering vector range accessible was $\sim 0.01 \le O \le 0.2 \text{ Å}^{-1}$. All the scattered intensities recorded were radially corrected for transmission and thickness before subtraction
of background using the appropriately volume fractionweighted sum of the flat scattering of DPMMA420 and absolute scale by calibrating the instrument using a blend (71.1×10^3) is sufficiently low that the isotopically driven mixture was obtained using a random copolymer

RESULTS

Table 1 Characteristics of poly(methyl methacrylate) polymers Typical plots of $d\Sigma/d\Omega$ are given in *Figure 1* for each mixture. For the HD25 mixtures, the influence of the volume fraction composition is clearly evident and the molecular weight of DPMMA25 is such that almost all of the scattering law is being sampled. Only the region at very low values of Q is absent because of the finite area of the beam stop and the intrinsic Q range of the diffractometer. The situation does not appear to be so encouraging for the HD420 mixtures since the influence **Table 2** Mixtures of HPMMA and DPMMA of volume fraction appears to have little influence on $d\Sigma(Q)/d\Omega$, although the value at $Q=0$ will clearly differ for each mixture. We attribute this to insufficient sampling of the scattering law by the diffractometer because of the high molecular weight of DPMMA420. That there are differences between each composition will be shown later.

> For the present we consider the DPMMA25 mixtures only. *Figure 2* shows $d\Sigma/d\Omega$ values for the range $0.01 \le Q \le 0.04$ Å⁻¹ plotted in the Ornstein-Zernicke

mode (1/*I versus Q*²) suggested by equation (9). Values Values of A and B obtained for each of the HD25 mixtures of the fluctuation correlation length ξ , were obtained are given in Table 4; the temperature dependenc of the fluctuation correlation length ξ , were obtained from the slopes and the value of the intercepts was used to evaluate $\tilde{\chi}$ for each mixture at each temperature. For error: this purpose values of χ were calculated using equation (2) and the known molecular weights of HPMMA and DPMMA25 in conjunction with the volume fractions. Furthermore, the values of $d\Sigma/d\Omega$ at $Q=0$ were also obtained from these plots. Values of $\tilde{\chi}$, $d\Sigma/d\Omega$ at $Q=0$ 0.20 and *ξ* obtained are given in *Table 3. Figure 3* shows *χ*, $(d\Sigma/d\Omega)^{-1}$ and ξ^{-2} plotted as a function of T^{-1} . $\qquad \qquad \qquad$ $\qquad \qquad$ $(d\Sigma/d\Omega)^{-1}$ and ξ^{-2} plotted as a function of T^{-1} .
Extrapolation of these data provides estimates for the $\frac{2.6.28 \text{ PPMMA25}}{+ 0.094 \text{ PPMMA25}}$ spinodal temperatures of each mixture; i.e. $(d\Sigma/d\Omega)^{-1}$ Equal ξ^{-2} are extrapolated to a value of zero and $\tilde{\chi}$ is and ξ^{-2} are extrapolated to a value of zero and $\tilde{\gamma}$ is extrapolated until it intersects a line indicating the value extrapolated until it intersects a line indicating the value
of χ_s . From these extrapolations the spinodal tem-
peratures obtained were:
 $\phi_{\text{DPMMA}} = 0.48$ $T_s = 377 + 20 \text{ K}$ peratures obtained were:

squares fitting of equation (3) to the data using
equation (4) as the expression for $S(0)$. The adjustable Figure 2 Ornstein-Zernicke plots of the scattering cross-section for equation (4) as the expression for *S(Q)*. The adjustable Figure 2 Ornstein-Zernicke plots of the scattering cross-section for the HD25 mixtures at 453 K. Volume fraction of deutero polymer in parameters of the fit were $\tilde{\gamma}$, R_{cav} and R_{cav} and the equation each mixture is indicated γ . Volume fraction of deutero polymer in was fitted over the Q range 0.01–0.1 A⁻¹. The values of $\tilde{\gamma}$ obtained in this manner were, within experimental error, the same as those quoted in *Table 3; Figure 4* shows 0.04 examples of the quality of fit obtained by this procedure.
In Figure 4, both data and fitted line have been plotted 0.03 In *Figure 4*, both data and fitted line have been plotted α over the whole range of Q used. For determination of α over the whole range of Q used. For determination of the parameters the actual fit was confined to the Q limits $\frac{1}{2}$ 0.02
given above. Discrepancies between fitted line and data
are apparent at higher values of Q, this is commented
upon later. Figure 5 collects the val given above. Discrepancies between fitted line and data are apparent at higher values of Q, this is commented $\frac{G}{C}$ 0.01 upon later. *Figure 5* collects the values of $\tilde{\chi}$ obtained at each temperature from the SANS data and plots them $\frac{6}{0.00}$ as a function of the volume fraction of DPMMA25 in the mixture, also included on this figure is the spinodal $_{\gamma \times}$ curve calculated from equation (2). For any fixed \sim -0.01 temperature, it is seen that the dependence of $\tilde{\gamma}$ on volume spinodal curve. Generally, the dependence of $\tilde{\chi}$ on $\frac{2.0}{1000/T}$ /K temperature is given by an equation of the form:

$$
\widetilde{\chi} = A + \frac{B}{T} \tag{11} \qquad \begin{array}{c} \text{or } I \quad \text{if} \\ (- - \frac{1}{\lambda_s}) \end{array}
$$

Table 3 Parameters obtained from Ornstein-Zernicke plots for HD25 $\begin{array}{c} \uparrow \text{W} \\ \uparrow \text{W} \\ \text{mixture} \\ \text{20} \end{array}$ ~L I & 0.28 DPMMA23 [mixtures 20 ~j~ + 0.094 DPMMA23

Temperature (K)	Φ	dΣ $\frac{d\Omega}{d\Omega}(Q=0)$	(10^{-3})	(A)	ϵ 15
408	0.48 ₆ 0.28 ₆ 0.09 ₄	85 ± 2 $123 + 5$ $39 + 2$	-1.3 ± 0.2 $3.6 + 0.1$ $10.5 + 1$	42 ± 1 $50 + 2$ $36 + 2$	$\frac{1}{2}$ 10
435	0.48 ₆ 0.28 ₆ 0.09_{4}	$86 + 1$ $58 + 1$ 24 ± 1	$-1.2 + 0.5$ $-1.0 + 0.1$ $2.4 + 0.2$	$29 + 4$ $25 + 8$ 20 ± 1	$\overline{\mathcal{C}}$ 5
453	0.48 ₆ 0.28 ₆ 0.9_4	58 ± 1 44 ± 1 $20 + 1$	-4.1 ± 0.1 $-3.8 + 0.1$ $-2.2 + 0.5$	$27 + 5$ $24 + 1$ $22 + 1$	0:00 0.05 0.10
473	0.48 ₆ 0.28 ₆ 0.09 ₄	$32 + 1$ $26 + 1$ $17 + 1$	$-11.0 + 2$ $-12.0 + 2$ $-6.8 + 0.2$	24 ± 1 $23 + 1$ $23 + 8$	$/ \lambda^{-1}$ Q Figure 4 Fit of random-phase expres (equation (4)) to the scattering cross-section 453 K

all compositions from these values is, within experimental

$$
\widetilde{\chi} = -0.12 + \frac{52}{T} \qquad (T \text{ in } K) \tag{12}
$$

Figure 3 Values of (O) $\tilde{\chi}$, (Δ) (d $\Sigma/d\Omega$)⁻¹ and (+) ξ^{-2} as a function of T^{-1} for the HD252 mixture (DPMMA25 volume fraction=0.28₆).
 $(- -) \chi_s$

Figure 4 Fit of random-phase expression for scattering law (equation (4)) to the scattering cross-section for all $HD25x$ mixtures at 453 K

Table 4 Values of A and B parameters in the temperature dependence However, since this relation is based on only two values of x

				α , at each composition it should only be viewed		
Code	φ dpmma	А		tentative value for this molecular weight combination conjunction with equation (2), this relationship sug		
HD251	0.48	$-0.12 + 0.03$	$50 + 10$	that the spinodal temperatures for these mixtures HD4201, 460 K; HD4202, 440 K; and HD4201, 35		
HD252	0.28 ₆	$-0.13 + 0.03$	$57 + 14$			
HD ₂₅₃	0.09 _a	$-0.11 + 0.03$	$48 + 2$			
HD4201 ^a	0.48,	-0.32×10^{-2}	1.86			
HD4202 ^a	$0.28 -$	-0.20×10^{-2}	0.98			
HD4203 ^a	0.09 ₆	0.40×10^{-2}	1.84	0.04		

These values were obtained from values of χ at only two temperatures $0.03 \left[\begin{array}{c} 0.03 \end{array}\right]$ and should be regarded as tentative values only

We now consider the values of radius of gyration of DPMMA25 in its mixtures with HPMMA. Values of the $\rightarrow \times 0.01$ mean square radius of gyration were obtained from the fitting of the reciprocal of equation (4) to the absolute 0.00×10^{-4} SANS intensity values in the region $0 < Q \le 0.11$ Å⁻¹ and the value obtained was $1.8 \times 10^3 \pm 0.2 \times 10^3$ Å² over the whole temperature and composition range used. No -0.01 dependence on either temperature or composition was specimen investigated. Assuming a Gaussian distribution of segments and noting that literature values¹⁷ for $(\langle r^2 \rangle_0 / M)^{1/2}$ for atactic PMMA are in the region of in HD25x mixtures. () Value of the interaction parameter at the 0.55 Å, then the value of the mean square radius spinodal boundary, χ_s 0.55 Å , then the value of the mean square radius of gyration, $\langle s^2 \rangle$, predicted is $\sim 1.3 \times 10^3$ Å². Our experimental value is somewhat larger but the tacticity ϵ , experimental value is somewhat larger out the tacticity ϵ , , .. been obtained may have been considerably different. When the larger values of $({\langle r^2 \rangle}_0/M)^{1/2}$ amongst the values quoted are used, then a value of $\sim 1.6 \times 10^3$ Å² is 0.003 expected for $\langle s^2 \rangle$, which is closer to the value we observe here.

Turning now to the PMMA mixtures with DPMMA420, $_{\gamma \times 0.002}$ then from the molecular weight *(Table 1)* we anticipate that $\langle s^2 \rangle$ should be in the region of 20×10^3 Å². This value suggests that to obtain ξ , the correlation length, via equation (9), the appropriate Q range is 0.001 $0 \leqslant Q \leqslant 6 \times 10^{-3}$ Å⁻¹, which is not within the current usable range of the LOQ diffractometer. Consequently
we have not attempted to obtain values of ζ for the 0.000 we have not attempted to obtain values of ξ for the $0.000\frac{1}{0.0}$ 0.1 0.2 0.3 0.4 0.5 HD420x mixtures. However, we have fitted the reciprocal of equation (4) to the data in an attempt to estimate Figure 6 Dependence of $\tilde{\chi}$ on volume fraction of deuterated polymer values of $\tilde{\chi}$ and the radius of gyration of DPMMA420. For HD420x mixtures Only the fits to the scattered intensity at 453 K and 435 K are discussed here, the results obtained for the 408 K data were anomalous. This may be due to the specimens being insufficiently distant from the T_g of DPMMA420 and insufficiently distant from the $T_{\rm g}$ of DPMMA420 and 1.2×10^{-12} Fit hence inhomogeneities of the glassy state may be contributing to the observed scattering intensity. The $\frac{1}{2}$ average mean square radius of gyration obtained was $\frac{1}{2}$ 2.4×10^4 Å² ($\pm 10^4$ Å²) which is reasonably close to the
anticipated value. However, the large errors arising from
insufficient sampling of the Guinier region of the
scattering from the mixtures mean that confi anticipated value. However, the large errors arising from insufficient sampling of the Guinier region of the $\gtrsim 0.6$ scattering from the mixtures mean that confidence in this value should not be high. By contrast, the values of $\tilde{\chi} \sim 0.4$ obtained are of the same order of magnitude as those for the HD25 mixtures and are plotted as a function of 0.2 composition in *Fioure 6,* together with the spinodal value of $\tilde{\chi}$ anticipated. The values of A and B in equation (11) $0.0\sqrt{\frac{m_0m_1m_2}{m_0}}$ $0.01\sqrt{\frac{0.02}{m_0}}$ $0.02\sqrt{\frac{0.03}{m_0}}$ $0.03\sqrt{\frac{0.04}{m_0}}$ for the HD420x mixtures are given in *Table 4* and the average values suggest that Figure 7 Typical plot used to obtain values of the statistical step

$$
\tilde{\chi} = -0.3 \times 10^{-2} + \frac{1.56}{T}
$$
 (13)

of $\tilde{\chi}$ at each composition it should only be viewed as a tentative value for this molecular weight combination. In conjunction with equation (2), this relationship suggests that the spinodal temperatures for these mixtures are: HD4201, 460 K; HD4202, 440 K; and HD4201, 350 K.

Figure 5 Dependence of $\tilde{\chi}$ on volume fraction of deuterated polymer

length. Particular data set used here pertains to HD4202 at 435 K.
The linear least-squares fit was confined to $0.01 \le Q \le 0.04 \text{ Å}^{-1}$ but has The linear least-squares fit was confined to $0.01 \le Q \le 0.04$ Å been extended to lower Q values to illustrate the deviations

of the statistical step length obtained from all such plots at both 435 K and 453 K was 6.5 ± 0.5 Å.

DISCUSSION 0.030

In the original definition of the interaction parameter, 0.025 χ_{FH} , there is no composition dependence; however, most of the experimentally determined values of what are stated $_{0.020}$ to be χ_{FH} values clearly display some dependence on composition^{6,14,16}. Correlations between density ~ 0.015 fluctuations have been cited as the source of this apparent \sum_{x} concentration dependence, there being two types of \sim 0.010 density fluctuations in polymer systems: composition fluctuations and spatial correlations of monomer units 0.005 on the same molecule. Muthukumar¹³ has formulated a theory of the thermodynamics of polymer solutions which 0.000 incorporates these correlations and essentially states that effective interaction parameter, $\tilde{\chi}$. For polymer-polymer mixtures, three-body interactions and excluded-volume \mathcal{F}_1 effects are negligible¹⁴ and the Gibbs free energy of mixing Figure 8 Variation of $\tilde{\chi}$ predicted by equation (17) for a polymer is given by: $\frac{dx}{dt} = -1 \times 10^{-3}$ mixture with $N_D = N_H = 1000$ and $\chi_{FH} = -1 \times 10^{-3}$

$$
\frac{\Delta_{\rm m}G}{k_{\rm B}T} = \frac{\phi}{N_{\rm D}}\ln\phi + \frac{(1-\phi)}{N_{\rm H}}\ln(1-\phi) + \chi_{\rm FH}\phi(1-\phi) + (24\pi\xi^3)^{-1}
$$
\n(14)

and we make the following identity;

$$
\Gamma(T, \phi, N) = \chi_{FH} \phi (1 - \phi) + (24\pi \xi^3)^{-1}
$$
 (15) -0.008

where ξ is defined by equation (8). Equation (14) predicts the same general thermodynamic behaviour as does the $\frac{1}{2}$ \times -0.010 original Flory-Huggins theory, equation (1), except that the dependence of the free energy on composition -0.012
predicted by equation (14) is very slightly displaced from
that of the Flory–Huggins theory However neither the -0.014 predicted by equation (14) is very slightly displaced from that of the Flory-Huggins theory. However, neither the loci of the coexistence and spinodal curves nor the position of the critical point are altered by the use of $-0.016 \begin{array}{ccc} 0.0 & -0.16 \end{array}$ $\begin{array}{ccc} 0.1 & -0.2 & 0.3 \end{array}$ $\begin{array}{ccc} 0.4 & 0.4 \end{array}$

Since $\chi = -\frac{1}{2} \frac{1}{4} \frac{1}{4}$, then for a polymer-polymer mixture Figure 9 Values of $\tilde{\gamma}$ at 473 K for HD25x mixtures. () Variation

$$
\tilde{\chi} = \chi_{FH} - \frac{27}{4\pi} (\chi_{s} - \chi_{FH})^{1/2} \left\{ \frac{3}{2} \left(\frac{1}{N_H (1 - \phi)^2} - \frac{1}{N_D \phi^2} \right) \right\}
$$
\n
$$
\times (\phi^{1/2} (1 - \phi)^{3/2} - \phi^{3/2} (1 - \phi)^{-1/2}) + \frac{1}{2} (\chi_{s} - \chi_{FH})
$$
\n
$$
\times (\phi^{-1/2} (1 - \phi)^{3/2} + \phi^{3/2} (1 - \phi)^{-1/2}) - 6\phi^{1/2} (1 - \phi)^{1/2}
$$
\n
$$
+ \left(\frac{1}{N_D \phi^3} + \frac{1}{N_H (1 - \phi)^3} \right) (\phi^{3/2} (1 - \phi)^{3/2})
$$
\n
$$
+ \frac{1}{8} (\chi_{s} - \chi_{FH}) (\phi^{3/2} (1 - \phi)^{3/2}) \left(\frac{1}{N_H (1 - \phi)^2} - \frac{1}{N_D \phi^2} \right)^2 \right\}
$$
\n
$$
-0.010
$$

Figure 8 shows the dependence of $\tilde{\chi}$ on volume fraction -0.015 ϕ for the situation where $N_D = N_H$. Consequently, if values of $\tilde{\chi}$ are available over a sufficiently wide range of ϕ , then the only adjustable parameter. For the limited number $1000/\text{T}$ of values of χ available here such a procedure is not Figure 10 Dependence of χ_{FH} (obtained by the empirical method advisable in view of the complexity of equation (17). shown in *Figure 9*) as a function of T^{-1}

Although the molecular weight of DPMMA420 is such However, we have attempted to estimate values of χ_{FH} that the Guinier region of the scattering law is not probed by adjusting values of χ_{FH} until the theoretical c by adjusting values of χ_{FH} until the theoretical curve of equation (17) is in reasonable agreement with the values to a sufficient degree, it does allow us to extract values equation (17) is in reasonable agreement with the values of the statistical step length, a, by using equation (10). of $\tilde{\gamma}$ obtained. Figure 9 shows the agree of the statistical step length, a, by using equation (10). of $\tilde{\chi}$ obtained. *Figure 9* shows the agreement attainable *Figure 7* shows the data plotted in this way, and the value by this empirical process and *Figure Figure 7* shows the data plotted in this way, and the value by this empirical process and *Figure 10* plots the values of the statistical step length obtained from all such plots of χ_{FH} obtained as a function of 1/*T*

we have:

we have: predicted by equation (17) with $\chi_{FH} = -1.6 \times 10^{-2}$

$$
\chi_{\text{FH}} = -0.1 + \frac{43.7}{T}
$$
 (DPMMA25)

$$
\chi_{\text{FH}} = -4 \times 10^{-3} + \frac{1.86}{T} \text{ (DPMMA420)}
$$

temperature dependences obtained for χ (equations (12) Carlo rotational isomeric state calculation was made and (13)) and thus they suggest that $\tilde{\gamma} = \gamma_{\text{rel}}$ and using the BIOSYM Polymer modelling software suite² and (13)) and thus they suggest that $\tilde{\chi} = \chi_{FH}$ and using the BIOSYM Polymer modelling software suite²¹.
hence the DPMMA/HPMMA mixtures are similar in The model molecule contained 470 main chain bonds hence the DPMMA/HPMMA mixtures are similar in The model molecule contained 470 main chain bonds
behaviour to the poly(vinyl ether)/polyethylethylene with 75% syndiotacticity in the whole molecule. The behaviour to the poly(vinyl ether)/polyethylethylene mixtures discussed by Bates et $al.^{14}$.

dependence of χ_{FH} that is displayed. Again, we emphasize calculation the scattering functions were normalized by
that the temperature dependence of χ_{FH} for DPMMA420 division by the calculated scattering function a that the temperature dependence of χ_{FH} for DPMMA420 division by the calculated scattering function at $Q=0$, $Q=0$, which is based on only two values and the remarks made here thus the scattering law had a value of 1 at $Q=0$, which are therefore somewhat tentative. Notwithstanding these conforms to the protocol adopted for the definition of are therefore somewhat tentative. Notwithstanding these conforms to the protocol adopted for the definition of comments, the two sets of parameters are so markedly scattering laws. For comparison purposes we have used comments, the two sets of parameters are so markedly scattering laws. For comparison purposes we have used dependent that it is reasonable to suspect a molecular the data set corresponding to a volume fraction of 0.48 dependent that it is reasonable to suspect a molecular the data set corresponding to a volume fraction of 0.48₆ version of v_{av} . The original definition of v_{av} DPMMA25 at 453 K and these data have been divide weight dependence of χ_{FH} . The original definition of χ_{FH} is¹⁷

$$
\chi_{FH} = \frac{(z-2)}{k_{B}T} \Delta \varepsilon_{12} \tag{18}
$$

of components 1 and 2 and z is the lattice co-ordination number. Since the exchange interaction energy is not molecular weight dependent then only the effective
co-ordination number of the lattice can be adjusted to 0.0012×0.0012 co-ordination number of the lattice can be adjusted to 0.0012×10^{-6} encompass the molecular weight dependence of χ_{FH} . This may be reconcilable by adjustments in the expressions for the density correlation functions being needed for the $\frac{1}{5}$ 0.0010 for the density correlation functions being needed for the asymmetric (in terms of the molecular weights of H and $\sum_{\alpha=0.0008}^{\infty}$ or $\sum_{\alpha=1}^{\infty}$ $\frac{1}{2}$ the molecular weight dependence of χ_{FH} may be due to
the thermal expansivity of the polymers and/or the
entropic factor, Q, in the equation of state theory¹⁸ of the thermal expansivity of the polymers and/or the entropic factor, Q, in the equation of state theory¹⁸ of $\sqrt{2}$ 0.0004 polymer-polymer mixtures also being molecular weight dependent. Evidence for such behaviour is extremely 0.0002 scarce, but for both polyethylene and poly(dimethyl to be evident for the volume parameters used in equation Q/λ of state theory¹⁹.

parameters being sought, the coherent scattering cross- (equation (5)) for a Gaussian segment distribution section used has been confined to particular ranges of Q. Thus, in the Ornstein-Zernicke analysis of $HD25x$ mixtures, the region where $QR_e \le 1$ was used. In the 0.0020 determination of the Kuhn statistical step length, a, data from the large Q region for HD420x mixtures were used. from the large Q region for HD420x mixtures were used.
Lastly, in the fitting of the random-phase expression $\frac{0.0015}{2}$ Lastly, in the fitting of the random-phase expression (equation (4)) to the scattered cross-section, the region of the fit was confined to $0 \le Q \le 0.1 \text{ Å}^{-1}$. The reasons for such selectivity become apparent when the cr $($ equation (4)) to the scattered cross-section, the region of the fit was confined to $0 \le Q \le 0.1$ Å⁻¹. The reasons for such selectivity become apparent when the cross-section data are plotted as a Kratky plot (Figure 11). This data are plotted as a Kratky plot (*rigure 11)*. This that predicted for a Gaussian distribution of segments as predicted by equation (5). Furthermore, the Debye equation fails to account for the stereochemistry of the substituents on the main chain, and this is particularly Flory 2° rationalized this behaviour nearly 20 years 0.00 0.05 0.10 0.15 0.20 0.25 0.30 0.35 ago when discussing scattering data for poly(methyl methacrylate). There is a preference for particular Figure 12 Kratky plots simulated for individual scattering centres stereochemical sequences along the molecule and these compared with data for DPMMA25 at 450 K stereochemical sequences along the molecule and these

describe these temperature dependences are: lead to maxima in the characteristic ratio for particular sequence lengths. Three discrete scattering centres can be identified in poly(methyl methacrylate), the methylene groups on the main chain backbone, the α -methyl groups, and the ester methyl groups. There will also be contributions to the scattering cross-section from crosscorrelations between each of these centres. To calculate the separate contributions to the scattering, a Monte These two relations are reasonably close to the the separate contributions to the scattering, a Monte temperature dependences obtained for $\tilde{\gamma}$ (equations (12) Carlo rotational isomeric state calculation was made scattering functions were calculated from a total of 400 configurations at a temperature of 450 K. After What is more surprising is the evident molecular weight 400 configurations at a temperature of 450 K. After pendence of γ_{cut} that is displayed. Again, we emphasize calculation the scattering functions were normali by the cross-section obtained by extrapolating to $Q=0$. Figure 12 shows the data plotted in Kratky form and the individual contributions from the separate scattering centres. Clearly the substituents have a where $\Delta \varepsilon_{12}$ is the exchange interaction energy in a mixture dominant influence on the observed scattering, since the

Figure 11 Kratky plot for HD251 (volume fraction of DPMMA25=0.48) at 453 K. $(\begin{matrix} -1 \\ -1 \end{matrix})$ Behaviour predicted by the Debye equation In the analysis of the SANS data, depending on the $\frac{1}{453}K$. (Behaviour predicted by the Debye equation

the substituent scattering than to that from the methylene scattering vector Q . backbone scattering. Although the agreement between experiment and simulation suggests that the ester methyl ACKNOWLEDGEMENTS group is the dominant contribution to the scattering, the experimental data do not extend to a sufficiently high R . W. R. and I. H. thank Courtaulds plc and the Science value of θ to be able to make a definitive statement to and Engineering Research Council (SERC) for the value of Q to be able to make a definitive statement to and Engineering Research Council (SERC) for the this effect. It should be noted that all the calculated curves financial support, via a co-operative award, of the this effect. It should be noted that all the calculated curves financial support, via a co-operative award, of the show an upturn at $0 \sim 0.2 \text{ Å}^{-1}$, corresponding to the research programme of which this work forms part show an upturn at $Q \sim 0.2 \text{ Å}^{-1}$, corresponding to the research programme of which this work forms part. The reciprocal length scale where the contiguous scattering SERC has also been responsible for having the foresig reciprocal length scale where the contiguous scattering SERC has also been responsible for having the foresight
units are behaving as a set of short, thin rods. The Q to provide the neutron beam facilities at the ISIS units are behaving as a set of short, thin rods. The Q to provide the neutron beam facilities at the ISIS value where this upturn is observed suggests that the pulsed-neutron source, without which the data reported value where this upturn is observed suggests that the pulsed-neutron source, without which the data reported versistence length of polymethyl methacrylate) with this here would not have been obtainable. R. W. R. thanks persistence length of poly(methyl methacrylate) with this level of syndiotacticity is $\sim 10 \text{ Å}$. Exxon Chemical UK for the provision of the licence

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